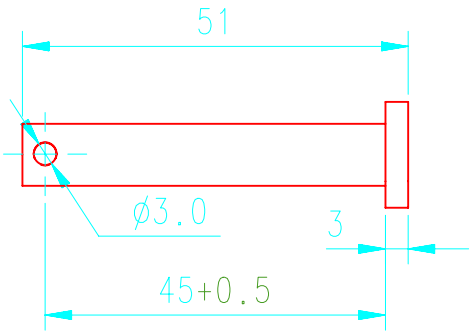
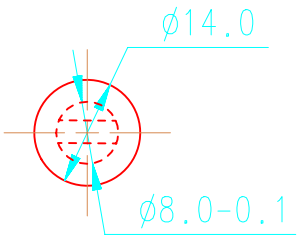
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
ER14C0002710	AA		1.PRODUCTION RELEASE	PP	ST	SNR	17/07/14





NOTE: Zn PLATING WITH YELLOW PASSIVATION
HARDEN 24-31 HRC

<SC>: SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

			OVER	0.5	3	6	30	120	400	1000	2000
LINEAR IN mm.			UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m	MEDIUM	(X.XX)		±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	COARSE	(X.X)		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	VERY COARSE	(X)		-	±0.5	±1	±1.5	±2.5	±4	±6	±8

			LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
ANGULAR IN deg.		OVER	-	10	50	120	400
		UPTO	10	50	120	400	-
f	FINE	(X.XXX)	±1°	±0°30′	±0°20′	±0°10′	±0°5′
m	MEDIUM	(X.XX)					
c	COARSE	(X.X)	±1°30′	±1°	±0°30′	±0°15′	±0°10′
v	VERY COARSE	(X)	±3°	±2°	±1°	±0°30′	±0°20′

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COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A4

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : ER14C0002710

PART NO. : 00760984 3C1

PART NAME : PIN SOLID 8 DIA

MATERIAL : EN8

HEAT TREATMENT :

	NAME	SIGN	DATE
CAD ENGG.	PAB		3/2/14
DESIGNER	PP		3/2/14
CHECKER	DSK		3/2/14
APPR.BY	ST		3/2/14

FIRST USED TRCR. MODEL : MSTAR

SCALE 1:1

SHEET 1 OF 1

UNIT QTY. : 1

WEIGHT : 0.02 kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE